### LI48800T043TD3098

4.3 inch, 480\*800 pixels resolution, RGB interface, IPS-TFT-LCD

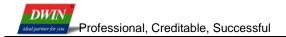


Disclaimer: The product design is subject to alternation and improvement without prior notice.

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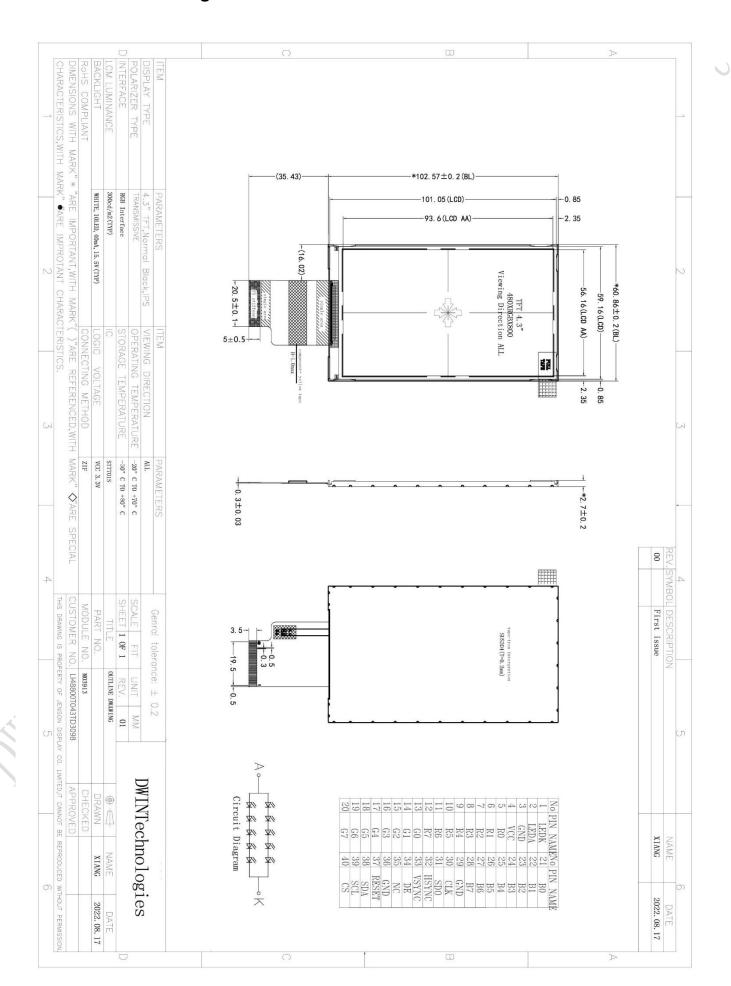
#### **1 General Feature**

	Feature	Description	Unit
	Size	4.3	inch
	Resolution	480(H)*800(V)	pixels
Display Spec.	Pixel Configuration	RGB stripe	1))),
	Pixel Pitch	0.117(H)*0.117(V)	mm
	Viewing Direction	ALL	-
	Outside Dimension	60.86(W)*102.57(H)*2.70(D)±0.2	mm
	Active Area	56.16(W)*93.6(H)	mm
Mechanical	Luminance	300	cd/m²
Characteristics	LED Numbers	10 LEDS	-
	Pin Order	From left to right 40PIN_0.5mm	-
	Weight	<u>-</u>	g
	Interface	RGB_24bit	-
Electrical	Color Depth	16.7M	colors
Characteristics	Driver Condition	3.3(Type)	V
	Driver IC	ST7701S	-
Temperature	Operating Temp.	-20~70	°C
Range	Storage Temp.	-30~80	$^{\circ}$ C

Note: Requirements on Environmental Protection: RoHS.

You can use dynamic screen saver wallpapers to avoid afterimages caused by fixed paper display for a long time.

### 2 Mechanical Drawing





# 3 Input/Output Terminals

Pin NO.	Symbol	Function	Remark
1	LEDK	Back light cathode	
2	LEDA	Back light anode	
3	GND	Ground	
4	VCC	Power supply	
5-12	R0-R7	Data bus	
13-20	G0-G7	Data bus	
21-28	B0-B7	Data bus	
29	GND	Ground	
30	PCLK	Clock signal	
31	SDO	Serial data output pin.	
32	HSYNC	Line synchronizing signal	
33	VSYNC	Frame synchronizing signal	
34	DEN	Data ENABLE signal	
35	NC	Not connect	
36	GND	Ground	
37	RESET	Reset Signal pin	
38	SDA	Serial data input/output bidirectional pin for SPI interface	
39	SCL	Serial clock input for SPI interface	
40	CS	A Chip Select signal	

#### **4 Electrical Characteristics**

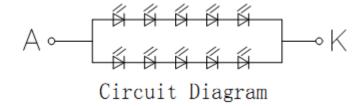
### 4.1 Driving TFT LCD Panel

Item	Symbol	Min.	Тур.	Max.	Unit	Remark
Analog Voltage	VCI	2.8	3.0	3.3	V	
Input Logic High Voltage	VIH	0.7VCI	-	VCI	V	
Input Logic Low Voltage	VIL	GND	-	0.3VCI	V	),
Output Logic High Voltage	VOH	0.8VCI	-	VCI	V	
Output Logic Low voltage	VOL	GND	-	0.2VCI	V	

#### 4.2 LED Backlight Specification

Item	Symbol	Min.	Тур.	Max.	Unit	Remark
Forward Voltage	VF	14.6	15	16	V	
Forward Current	lF	-	40	-	mA	
Luminance	Lv		300	-	cd/m <sup>2</sup>	
Power Consumption	PLED		600	-	mW	
Uniformity(with L/G)	Avg	75	80	-	%	
LED Life Time	Ħř	-	30000	-	Hour	

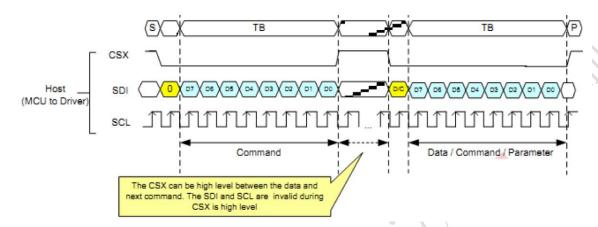
Note: 10 LEDs (5 LEDs Serial, 2 ways Parallel)



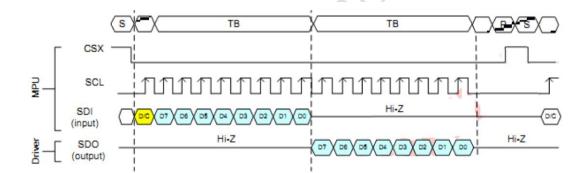
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# **5 Timing Characteristics**

- 5.1 SPI Serial Data Transfer Interface Characteristics
- 5.1.1 Write Cycle Sequence

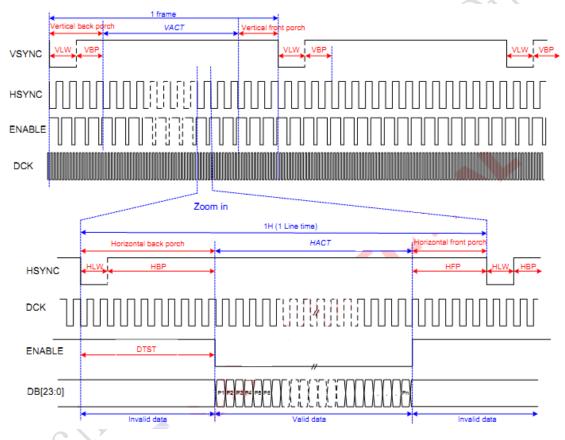


### 5.1.2 Read Cycle Sequence

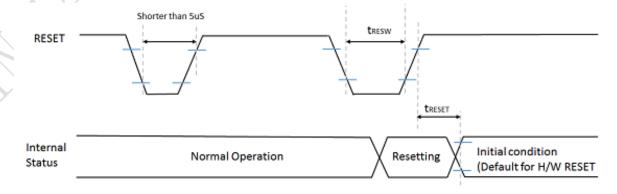


#### 5.2 RGB Interface Characteristics

Parameter	Symbols	Condition	Min.	Тур.	Max.	Units
Frame Rate	FR		54		66	fps
Horizontal Low Pulse width	HLW		2		50	DOTCLK
Horizontal Back Porch	HBP		4		200	DOTCLK
Horizontal Address	HACT			480		DOTCLK
Horizontal Front Porch	HFP		2		250	DOTCLK
Vertical Low Pulse width	VLW		1		50	Line
Vertical Back Porch	VBP		2		200	Line
Vertical Address	VACT				864	Line
Vertical Front Porch	VFP		2		250	Line
Data Clock	DCLK		16.6		35.7	MHz



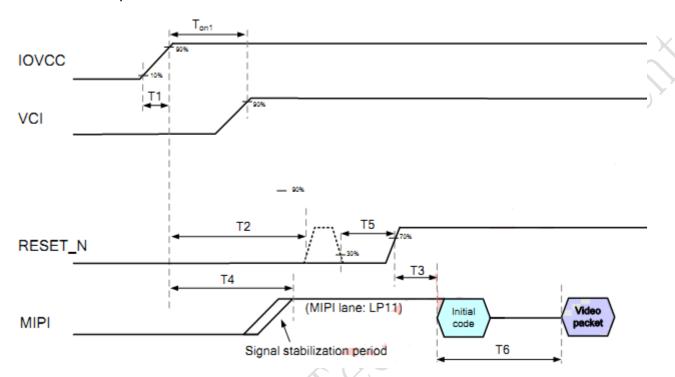
## 5.3 Reset Timing



Sinnal.	Sumbal Basemates		Description	Sp	11-14			
Signal Symbol Parameter		Description	MIN	TYP	MAX	Unit		
	tresw	Reset "L" pulse width		10			μS	
RESET	tRESET Reset complete time	torset. Reset complete time	Paget complete time	When reset applied during Sleep in mode	•		5	mS
		When reset applied during Sleep Out mode			120	mS		

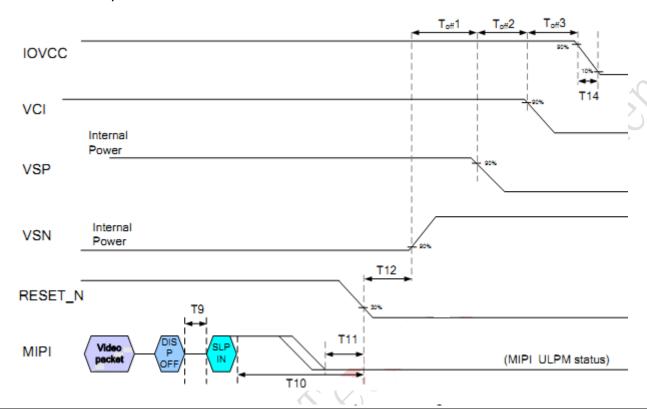
## 5.4 Power Sequence

### 5.4.1 Power On Sequence

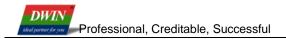


Comple of	Value			I I m i 4	Barrant
Symbol	Min.	Тур.	Max.	Unit	Remark
TOn1	0			mS	
TOn2	0			mS	
Ton3	0			mS	
TOn4	0			mS	
T2		No limit		uS	
Т3	0			mS	
T4	10			m\$	
T5	20			mS	
T6	0		T4	mS	
T7	10			uS	
T8	120			mS	

## 5.4.2 Power Off Sequence



Sb.al	Description		Value		Unit	Remark
Symbol	Description	Min.	Тур.	Max.	Unit	Remark
Toff1	VSN off to VSP off delay	>0			us	
Toff2	VSP off to VCI off delay	>0			us	
Toff3	VCI off to IOVCC off delay	>0			us	
Toff4	VSP off to IOVCC off delay	>0			us	
T9	Display-off command received to Sleep-in command delay	>0			us	
T10	Sleep-in command received to valid to RESET_N low	100			ms	
T11	MIPI ultra low power mode to valid to RESET_N low	0			us	
T12	RESET_N low to VSN off delay	0			uś	
T13	RESET_N low to VCI off delay	0			us	
T14	IOVCC power falling time			2	ms	



# **6 Optical Characteristics**

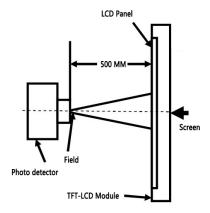
Item	Symbol	Condition	Min.	Тур.	Max.	Unit	Remark
	Тор		-	85	-		
Missain v Annis	Bottom	OD > 10	-	85	-	D	W.
Viewing Angle	Left	CR≧10	-	85	-	Deg.	). I.
	Right		-	85	-	3	
Contrast Ratio	CR	θ=0°	800	1000	<u></u>		
Response Time	T <sub>r</sub> +T <sub>f</sub>	θ=0°	-	25	35	ms	
	Wx		0.271	0.286	0.301		
	Wy		0.302	0.317	0.332		
	Rx		0.636	0.651	0.666		
Color Chromaticity	Ry		0.296	0.311	0.326		
(CIE1931)	Gx 6	θ=0°	0.241	0.256	0.271		
	Gy		0.573	0.588	0.603		
` ^	Вх		0.123	0.138	0.153		
	Ву		0.083	0.098	0.113		
Color Temperature	-	-	-	5870	-	К	
Color Gamut	NTSC	θ=0°	65	70	-	%	

Test conditions:

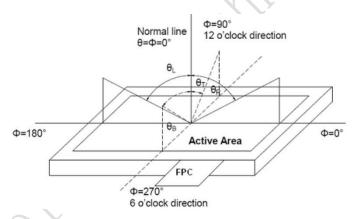
IF= 40 mA, and the ambient temperature is 25℃.

Note 1: Definition of optical measurement system.

The optical characteristics should be measured in dark room. After 5 minutes operation, the optical properties are measured at the center point of LCD.



Note 2: Definition of viewing angle range and measurement system. The viewing angle is measured at the center point of the LCD by BM-7A.



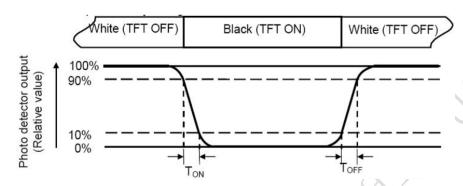
Note 3: Definition of color temperature.

When the radiation of the light source is exactly the same in the visible region and the absolute blackbody, the temperature of the blackbody is called the color temperature of the light source. Color temperature is an index to measure the degree of light source color (cold color, warm color). Warm color < 3300K, intermediate color  $3300 \sim 5000$ K, cold color > 5000K.

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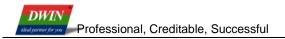
Note 4: Definition of response time.

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Time ON (TON) is the time between photo detector output intensity changed from 90% to 10%. And time off (TOFF) is the time between photo detector output intensity changed from 10% to 90%.



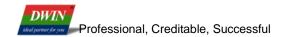
Note 5: Definition of color chromaticity (CIE1931). Color coordinates measured at center point of LCD.

Note 6: Definition of luminance. Measure the luminance of white state at center point.



## 7 Environmental Reliability Test

NO	Test Item	Condition	Remarks
1	High Temperature Operation	Ta=+70℃,48hours	IEC60068-2-1:2007
'	riigir reiriperature Operation	ia-170 C, Follouis	GB2423.2-2008
2	Low Temperature Operation	Ta=-20℃,48hours	IEC60068-2-1:2007
	Low Temperature Operation	1a20 C,48110urs	GB2423.1-2008
3	Lligh Tamparatura Starage	To 1.00°C 40h ours	IEC60068-2-1:2007
3	High Temperature Storage	Ta=+80℃,48hours	GB2423.2-2008
4	Law Tanananatiwa Otanana	T 20% 40h a	IEC60068-2-1:2007
4	Low Temperature Storage	Ta=-30°C,48hours	GB2423.1-2008
5	Storage at High Temperature	T 140°C 050′ DI I may 40h ayra	IEC60068-2-78 :2001
5	and Humidity	Ta=+40℃,85% RH max,48hours	GB/T2423.3-2006
		• ()	Start with cold
			temperature,
6	Thermal Charle (non energtion)	-20℃ /30min +60℃/30min,	End with high
6	Thermal Shock (non-operation)	Change time:5min,10cycles	temperature,
			IEC60068-2-14:1984,
			GB 2423.22-2002

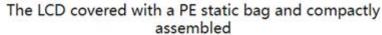


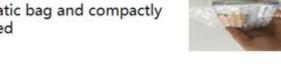
### 8 Packing Capacity & Dimension

Dimension								
Dimension(mm)	60.86(W)*102.57(H)*2.7(D)±0.2							
Net Weight	-							
Packing Capacity								
Size	LCD Size and Resolution	Layer	Quantity(Pcs)					
220mm(L)x160mm(W)x47mm(H)	4.3 inch 480*800	1	1					
600mm(L)x450mm(W)x300mm(H)	4.3 inch 480*800	2	240					

#### Packing instruction:

The LCD is placed in the grid, covered with a PE static bag and compactly assembled, the upper and the lower layers of the grid are protected by buffer spaces.





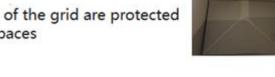


placed in the grid





The upper and the lower layers of the grid are protected by buffer spaces







### **9 Appearance Inspection**

#### 9.1 General rules for inspection

- 9.1.1 Anti-static wearables (anti-static wristbands, gloves) must be worn during the inspection.
- 9.1.2 Do not use bare hands to touch the position of the device, golden fingers, and the surface of the screen to prevent the sweat from human hands from causing oxidation and affecting the appearance.
- 9.1.3 It is forbidden to stack products out of specification and handle them with care to avoid damage to components.
- 9.1.4 The repaired products need to be inspected to prevent rosin and tin slag from exceeding the specifications.
- 9.1.5 When technical documents and process documents have specific requirements for products, the technical documents and process documents shall be the main requirements.

#### 9.2 Inspection conditions

9.2.1 The conditions of display function check

Angle: ±5°;

Inspection method: visual inspection. The inspection object is 30-40cm away from the light source, and the eye is 30-40cm away from the inspection object;

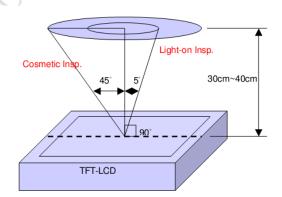
Illumination: 300-500Lux; Inspection time: 5-10S.

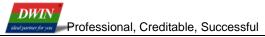
9.2.2 Visual inspection conditions

Angle: ±45°;

Inspection method: visual inspection. The inspection object is 30-40cm away from the light source, and the eye is 30-40cm away from the inspection object;

Illumination: 800-1500Lux; Inspection time: 5-10S.





9.3 Inspection standards

Туре	Test Items	ludgement Standard		
Type	rest items	Judgement Standard	Category	
Display state	Dead pixels	No dead pixels		
	mura	From different angles, the brightness is required to be uniform.  Under the 64-level grayscale or pure black interface, there should be no uneven display brightness within the viewing angle range of 45° through 6% ND FILTER.  Y series (TV film) LCD screen does not have specific requirements, and the picture inspection does not affect the display as qualified.	Slight defect	
		Uneven brightness  Black and white mottled		
	Light leakage	Under the 64-level grayscale or pure black interface, there should be no obvious light leakage within the viewing angle range of 45° by visual inspection or through 6% ND FILTER.  Y series (TV LCD screen) series can be without obvious visual defects.	Slight defect	
	Linear foreign bodies	<ol> <li>1. W≤0.05, L≤2mm, negligible;</li> <li>2. 0.05mm &lt; W≤0.1mm, L≤2mm, N≤3;</li> <li>3. W&gt;0.1mm, L&gt;2mm, not allowed.</li> </ol>	Slight defect	
Screen surface	Within the effective area	Spotted:  1. D≤0.2mm and it is not a piece, it is not counted;  2. 0.2mm <d≤0.5mm, 3.="" d="" n≤3;="">0.5mm, L&gt;0.5mm, W&gt;0.5mm are not allowed;  (The spotted foreign objects shall not exceed the point-line gauge D=0.5, and the black dot coverage shall be checked, and the spotted foreign objects shall be judged within the range of D=0.5)</d≤0.5mm,>		

Professional, Creditable, Successful

ideal partner for )	Professional, Creditable, Successful Product Spec				
	Foreign objects Scratch Air bubbles	Linear:  1. W≤0.05, L≤2mm, ignored;  2. 0.05 <w≤0.1mm, 3.="" l≤2mm,="" n≤3;="" w="">0.1mm, L&gt;2mm, not allowed.</w≤0.1mm,>	X		
	Outside the effective area Foreign objects Scratches Air bubbles	Foreign objects are not checked, and bubbles are not allowed to D>1mm; Non-inductive scratches of no more than 0.1×8mm are allowed.	Slight defect		
	Crack	Not allowed.	Slight defect		
	Notch	<ol> <li>Does not affect the appearance from the front;</li> <li>Does not affect the relevant alignment;</li> <li>X≤1mm, Y≤1mm, N≤2.</li> </ol>	Slight defect		
	Glass side				
	Foreign	The foreign body on the side is not controlled;	Slight		
	objects	2. The paint pen marks on the side are not controlled;	defect		
	Dirty	3. Side oily note printing is not allowed.			
	Cracks		Heavy		
	Goldfinger	Not allowed.	deficit		
	crease	Slight creases are not controlled;	Heavy		
	Crease	The crease is whitish and has lines, which is not allowed.	deficit		
	Top wound,	No damage to the line, D≤0.2mm;	Heavy		
	stab wound	Damage to the line is not allowed.	deficit		
FPC	Scratch	Slight scratches on the surface are not controlled;	Heavy		
		Damage to the line is not allowed.	deficit		
	Goldfinger scratch	W≤0.05mm, no control;	Heavy		
		W>0.05mm, not allowed;	deficit		
		Test probe tip marks are not controlled.			
	Component	Under-soldering, over-soldering and false soldering are not allowed.	Heavy		
			deficit		

#### 10 Precautions for Use of LCD Modules

- 10.1 Handling Precautions
- 10.1.1 The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.
- 10.1.2 If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.
- 10.1.3 Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.
- 10.1.4 The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.
- 10.1.5 If the display surface is contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, Can only use LCD dedicated cleaner, the following organic solvent can not be used:
  - Isopropyl alcohol
  - Ethyl alcohol
  - Ketone
  - Aromatic solvents
  - 10.1.6 Do not attempt to disassemble the LCD Module.
  - 10.1.7 If the logic circuit power is off, do not apply the input signals.
  - 10.1.8 To prevent destruction of the elements by static electricity, be careful to maintain an
  - 10.1.9 optimum work environment.
    - 10.1.9.1 Be sure to ground the body when handling the LCD Modules.
    - 10.1.9.2 Tools required for assembly, such as soldering irons, must be properly ground.
- 10.1.9.3 To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.
- 10.1.9.4 The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.
- 10.2 Storage precautions
- 10.2.1 When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.
- 10.2.2 The LCD modules should be stored under the storage temperature range. If the LCD modules will be stored for a long time, the recommend condition is:
- Temperature:  $0^{\circ}$  ~  $40^{\circ}$  Relatively humidity: ≤80%.
- 10.2.3 The LCD modules should be stored in the room without acid, alkali and harmful gas. 10.3 Transportation Precautions
- 10.3.1 The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.

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#### 11 LCD Introduction

#### 11.1 Process capacity

DWIN adopts original class A glass and the entire production is in the park from cleaning, cutting, bonding, and laminating of large glass to backlight assembly, quality inspection, and aging.

There are 12,000 square meters of clean workshop, with a monthly production capacity of about 2.5

million pieces. Each piece of LCD produced in the factory is for 30 days of aging.





#### 11.2 ODM service

Based on LCD products of 1.5~21.5 inches, DWIN provides the following customization services.

1、LCD HDMI interface customization.



2. Special screen customization such as high luminance, ultra-wide temperature and strong electromagnetic protection.







High luminance (up to 1200nit)

Ultra-wide temperature (-40~85°C)

Strong electromagnetic protection

3. Lamination customization service of LCD + TP.





4. Customization service of DWIN self-developed T5L ASIC+ LCD + TP.



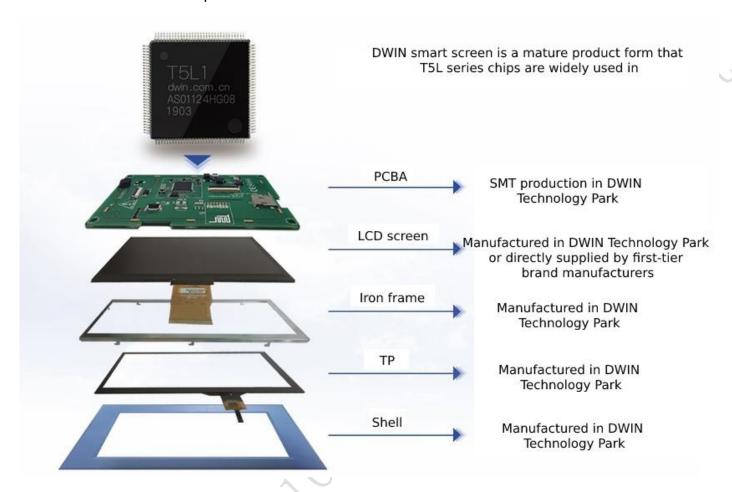








5. Smart screen finished product customization.



Please contact our sales staff for other customization needs.

#### **Record of Revision**

Rev	Date	Description	Editor
00	2022-09-09	First Release	Zheng Yunjia
01	2022-12-26	Add Product Picture, Update Operating Temp and Storage Temp	Chen Xian
02	2023-02-22	Update Packing Capacity	Chen Xian

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Thank you all for continuous support of DWIN, and your approval is the driving force of our progress!