LI10600T101IC2598

10.1 inch, 1024*600 pixels resolution, RGB interface, IPS-TFT-LCD



Disclaimer: The product design is subject to alternation and improvement without prior notice.

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1 General Feature

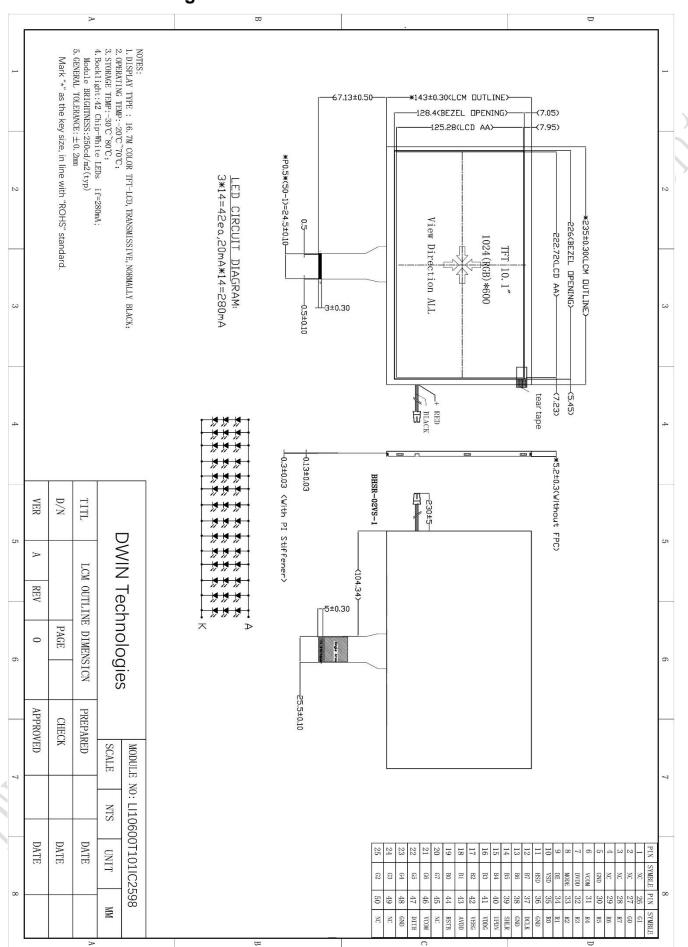
	Feature	Description	Unit
	Size	10.1	inch
	Resolution	1024(H)*600(V)	pixels
Display Spec.	Pixel Configuration	RGB island	()
	Pixel Pitch	0.2175(H)*0.2088(V)	mm
	Viewing Direction	ALL	· ///-
	Outside Dimension	235.0(W)*143.0(H)*5.2(D)	mm
Mechanical Characteristics	Active Area	222.72(W)*125.28(H)	mm
	Luminance	250	cd/m²
	LED Numbers	42 LEDS	-
	Pin Order	From left to right 50PIN_0.5mm	-
	Weight	255	g
	Interface	RGB_24bit	-
Electrical	Color Depth	16.7M	colors
Characteristics	Driver Condition	3.3(Type)	V
	Driver IC	ILI615&ILI5120	-
Temperature	Operating Temp.	-20~70	$^{\circ}$
Range	Storage Temp.	-30~80	$^{\circ}$

Note: Requirements on Environmental Protection: RoHS.

You can use dynamic screen saver wallpapers to avoid afterimages caused by fixed paper display for a long time.

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2 Mechanical Drawing





3 Input/Output Terminals

-	-		
Pin NO.	Symbol	Description	Remark
1-2	NC(LEDA)	Not connect	
3-4	NC(LEDK)	Not connect	
5	GND	Ground	
6	VCOM	For external VCOM DC input	0//
7	DVDD	Digital Power	
8	MODE	DE/SYNC mode select	Or.
9	DE	Data ENABLE signal	
10	VSD	Frame synchronizing signal	
11	HSD	Line synchronizing signal	
12-19	B7-B0	Data bus	
20-27	G7-G0	Data bus	
28-35	R7-R0	Data bus	
36	GND	Ground	
37	DCLK	Dot clock signal	
38	GND	Ground	
39	SHLR	Source right or left sequence control.	
40	UPDN	Gate up or down scan control	
41	VDDG	Positive Power for TFT	
42	VEEG	Negative Power for TFT	
43	AVDD	Analog Power	
44	RSTB	Global reset signal pin. Active low to enter reset state. Suggest to connecting with an RC reset circuit for stability. Normally pull high.	
45	NC	Not connect	
46	VCOM	For external VCOM DC input	
47	DITHB	Dithering setting. DITH= "H" 6bit resolution; DITH= "L" 8bit resolution(default setting)	
48	GND	Ground	
49	NC	Not connect	
50	NC	Not connect	

4 Electrical Characteristics

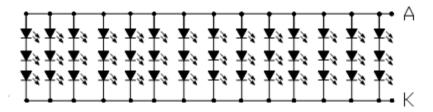
4.1 Driving TFT LCD Panel

Item	Symbol	Min.	Тур.	Max.	Unit	Remark
Digital Supply Voltage	VDD	3.0	3.3	3.6	V	
Analog Supply Voltage	AVDD	12.0	12.2	12.4	V	X
TFT Gate On Voltage	VGH	20.0	22.0	24.0	V	0
TFT Gate Off Voltage	VGL	-11.0	-10.0	-9.0	V	
TFT Common Voltage	VCOM	4.39	4.9	6.39	V	

4.2 LED Backlight Specification

<u> </u>						
Item	Symbol	Min.	Тур.	Max.	Unit	Remark
Voltage for LED Backlight	VL	8.4	9.9	10.2	V	
Current for LED Backlight	IL	-	280	-	mA	
Luminance(with LCD)	Lv	-	250	-	cd/m2	lf=280mA
LED Life-Time	Hr		30000	-	Hour	

Note: 42 LEDs (3 LED Serial, 14 ways Parallel)

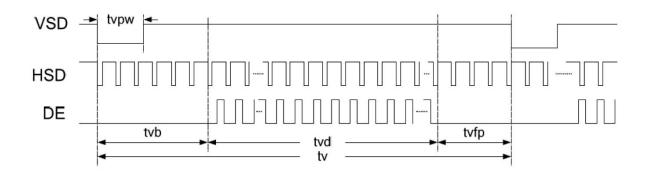


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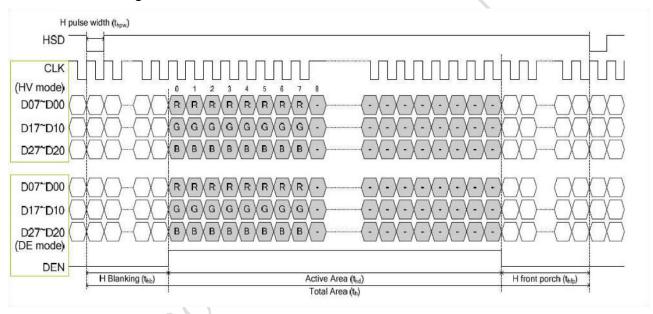
5 Timing Characteristics

5.1 Data Input Format

5.1.1 Vertical Timing



5.1.2 Horizontal Timing



5.2 DE Mode

Symbol	Symbol			Unit
Min		Тур	Max	Offic
folk	42.5	51.2	67.2	MHz
ICIK	42.5	31.2	07.2	IVITIZ
thd		1024		DCLK
thpw	1164	1344	1400	DCLK
thb+thfp	140	320	376	DCLK
	thpw	fclk 42.5 thd thpw 1164	Symbol Min Typ fclk 42.5 51.2 thd 1024 thpw 1164 1344	Symbol Min Typ Max fclk 42.5 51.2 67.2 thd 1024 thpw 1164 1344 1400

Vertical display area	tvd		600		
VSYNC period time	tvpw	610	635	800	Н
VSYNC blanking	tvb+tvfp	10	35	200	Н

5.3 HV Mode

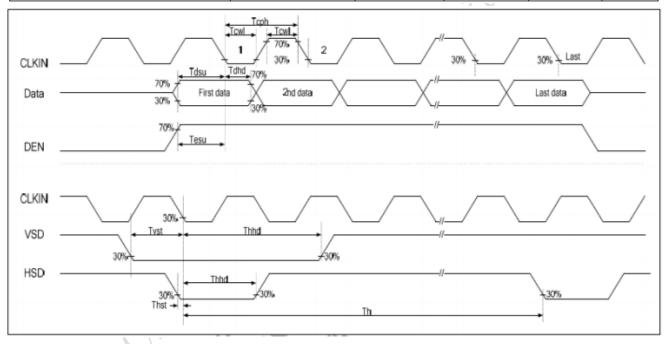
Dorollol		Cumbal		Vaule		Lloit
Parallel		Symbol	Min	71		Unit
Horizontal display	Horizontal display area		1024			
DCLK Freqency Frame rate=60Hz		fdk	44.9	44.9 51.2 63		MHz
1 Horizontal L	ine	th	1200	1344 1400		DCLK
	Min			1		
HSYNC pulse width	Тур	thpw		-		
	Max	x 140			DCLK	
HSYNC period	time	thpw	160	160	160	
HSYNC blank	ing	thb+thfp	16	160	216	

	Parallel	Symbol		Unit		
		Symbol	Min	Тур	Max	Offic
	Vertical display area	tvd	600			Н
	VSYNC period time	tv	624	635	760	Н
	VSYNC pulse width	tvpw	1	-	20	Н
	VSYNC blanking	tvb	23	23	23	Н
	VSYNC front porch	tvfp	1	12	127	Н

5.4 Input Clock and Data Timing Diagram

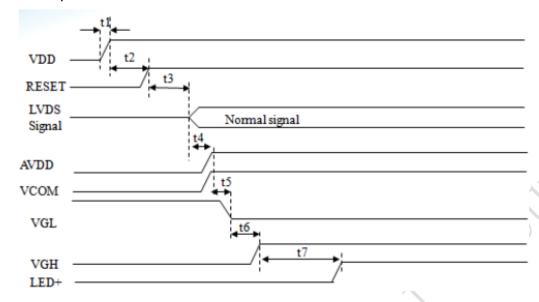
Parameter	Cumbal		Spec.		Unit
Parameter	Symbol	Min.	Тур.	Max.	Unit
HS setup time	T _{hst}	5	-	-	ns
HS hold time	T _{hhd}	5	-	-	ns
VS setup time	T _{vst}	5	-	-	ns
VS hold time	T _{vhd}	5	-	-	ns
Data setup time	T _{dsu}	5	-	-	ns
Data hold time	T _{dhd}	5	-	-	ns
DE setup time	T _{esu}	5	-	-	ns
DE hold time	T _{ehd}	5	-	-	ns

VDD Power On Slew Rate	T _{POR}	-	-	20	ms
CLKIN cycle time	T _{cph}	14	-	-	ns
CLKIN pulse duty	T _{cwh}	40	50	60	%
Output stable time	T _{sst}	-	-	3	us



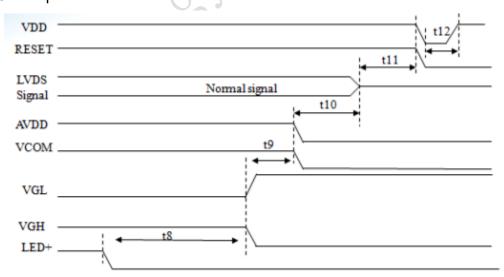
5.5 Power Function Description

5.5.1 Power On Sequence



	SPEC				
Symbol	Min.	Тур.	Max.	Unit	
t1	1	10	20	ms	
t2	1	10(RC Delay)	12	ms	
t3	30	50	100	ms	
t4	0.1	5	20	ms	
t5	20	70	120	ms	
t6	40	90	140	ms	
t7	150	170	200	ms	

5.5.2 Power Off Sequence



Symbol	Min.	Тур.	Max.	Unit
t8	120	150	200	ms
t9	50	100	200	ms
t10	1	10	20	ms
t11	0.1	10	100	ms
t12	500	-	-	ms

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6 Optical Characteristics

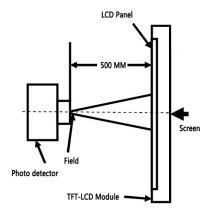
ltem	Symbol	Condition	Min.	Тур.	Max.	Unit	Remark
Viewing Angle	Тор	- CR≧10	-	85	-	Deg.	
	Bottom		-	85	-		Natao
	Left		-	85	-		Note 2
	Right		-	85	-		
Contrast Ratio	CR	θ=0°	600	800	-	(0)	,
	Wx		0.303	0.333	0.363		
	Wy		0.332	0.362	0.392		
	Rx		0.597	0.627	0.657		
Color Chromaticity	Ry		0.318	0.348	0.378		Note
(CIE1931)	Gx		0.275	0.305	0.335		Note 1
	Gy		0.511	0.541	0.571		
	Вх	63	0.106	0.136	0.166		
	Ву	50	0.087	0.117	0.147		
Color Gamut	NTSC	θ=0°	48	53	-	%	
Color Temperature	Tc		-	10300	-	К	Note 3
Uniformity(with L/G)	Avg		75	80	-	%	

Test conditions:

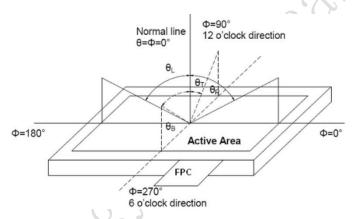
IF= 280 mA, and the ambient temperature is 25 ℃.

Note 1: Definition of optical measurement system.

The optical characteristics should be measured in dark room. After 5 minutes operation, the optical properties are measured at the center point of LCD.



Note 2: Definition of viewing angle range and measurement system. The viewing angle is measured at the center point of the LCD by BM-7A.



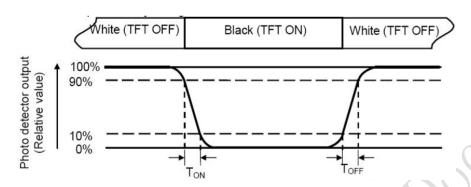
Note 3: Definition of color temperature.

When the radiation of the light source is exactly the same in the visible region and the absolute blackbody, the temperature of the blackbody is called the color temperature of the light source. Color temperature is an index to measure the degree of light source color (cold color, warm color). Warm color < 3300K, intermediate color $3300 \sim 5000$ K, cold color > 5000K.

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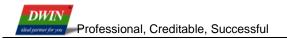
Note 4: Definition of response time.

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Time ON (TON) is the time between photo detector output intensity changed from 90% to 10%. And time off (TOFF) is the time between photo detector output intensity changed from 10% to 90%.



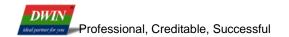
Note 5: Definition of color chromaticity (CIE1931). Color coordinates measured at center point of LCD.

Note 6: Definition of luminance. Measure the luminance of white state at center point.



7 Environmental Reliability Test

NO	Test Item	Condition	Remarks
1	High Temperature Operation	Ta=+70℃,48hours	IEC60068-2-1:2007 GB2423.2-2008
2	Low Temperature Operation	Ta=-20℃,48hours	IEC60068-2-1:2007 GB2423.1-2008
3	High Temperature Storage	Ta=+80℃,48hours	IEC60068-2-1:2007 GB2423.2-2008
4	Low Temperature Storage	Ta=-30℃,48hours	IEC60068-2-1:2007 GB2423.1-2008
5	Storage at High Temperature and Humidity	Ta=+40℃,90% RH max,48hours	IEC60068-2-78 :2001 GB/T2423.3-2006
6	Thermal Shock (non-operation)	-30℃ 30 min~+80℃ 30 min, Change time: 5min, 10 Cycle	Start with cold temperature, End with high temperature, IEC60068-2-14:1984, GB 2423.22-2002
7	ESD(non-operation)	C=150pF, R=330Ω,5point/panel Air: ±8Kv,5times; Contact: ±4Kv,5times (Environment:15°C~35°C, 30%~60%.86Kpa~106Kpa)	IEC61000-4-2:2001 GB/T 17626.2-2006
8	Vibration Test	Frequency range:10~55Hz Stroke:1.5mm Sweep:10Hz~55Hz~10Hz 2 hours for each direction of X.Y.Z. (6 hours for total)	IEC60068-2-6:1982 GB/T 2423.10-1995
9	Mechanical Shock (non-operation)	Half Sine Wave 60G 6ms, ±X, ±Y, ±Z 3times for each direction	IEC60068-2-27:1987 GB/T 2423.5-1995
10	Package Drop Test	Height: 60cm,1corner,3 edges,6 surfaces	IEC60068-2-32:1990 GB/T 2423.8-1995

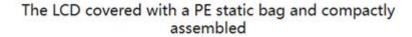


8 Packing Capacity & Dimension

Dimension					
Dimension(mm)	235.0(W)*143.0(H)*5.2(D)				
Net Weight	255g				
Packing Capacity					
Size	LCD Size and Resolution	Layer	Quantity(Pcs)		
320mm(L)x270mm(W)x80mm(H)	10.1 inch 1024*600	1	1		
600mm(L)x450mm(W)x300mm(H)	10.1 inch 1024*600	1	40		

Packing instruction:

The LCD is placed in the grid, covered with a PE static bag and compactly assembled, the upper and the lower layers of the grid are protected by buffer spaces.







placed in the grid





The upper and the lower layers of the grid are protected by buffer spaces





Packed



9 Appearance Inspection

9.1 General rules for inspection

- 9.1.1 Anti-static wearables (anti-static wristbands, gloves) must be worn during the inspection.
- 9.1.2 Do not use bare hands to touch the position of the device, golden fingers, and the surface of the screen to prevent the sweat from human hands from causing oxidation and affecting the appearance.
- 9.1.3 It is forbidden to stack products out of specification and handle them with care to avoid damage to components.
- 9.1.4 The repaired products need to be inspected to prevent rosin and tin slag from exceeding the specifications.
- 9.1.5 When technical documents and process documents have specific requirements for products, the technical documents and process documents shall be the main requirements.

9.2 Inspection conditions

9.2.1 The conditions of display function check

Angle: ±5°;

Inspection method: visual inspection. The inspection object is 30-40cm away from the light source, and the eye is 30-40cm away from the inspection object;

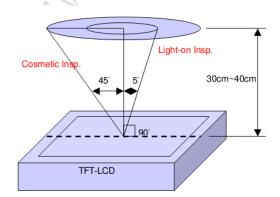
Illumination: 300-500Lux; Inspection time: 5-10S.

9.2.2 Visual inspection conditions

Angle: ±45°;

Inspection method: visual inspection. The inspection object is 30-40cm away from the light source, and the eye is 30-40cm away from the inspection object;

Illumination: 800-1500Lux; Inspection time: 5-10S.



9.3 Inspection standards

Туре	Test Items	Judgement Standard		
Display state	Dead pixels	No dead pixels		
	mura	From different angles, the brightness is required to be uniform. Under the 64-level grayscale or pure black interface, there should be no uneven display brightness within the viewing angle range of 45° through 6% ND FILTER. Y series (TV film) LCD screen does not have specific requirements, and the picture inspection does not affect the display as qualified. Black and white mottled		
	Light leakage	Under the 64-level grayscale or pure black interface, there should be no obvious light leakage within the viewing angle range of 45° by visual inspection or through 6% ND FILTER. Y series (TV LCD screen) series can be without obvious visual defects.	Slight defect	
	Linear foreign bodies	 1. W≤0.05, L≤2mm, negligible; 2. 0.05mm<w≤0.1mm, li="" l≤2mm,="" n≤3;<=""> 3. W>0.1mm, L>2mm, not allowed. </w≤0.1mm,>	Slight defect	
Screen surface	Within the effective area	Spotted: 1. D≤0.2mm and it is not a piece, it is not counted; 2. 0.2mm <d≤0.5mm, 3.="" d="" n≤3;="">0.5mm, L>0.5mm, W>0.5mm are not allowed; (The spotted foreign objects shall not exceed the point-line gauge D=0.5, and the black dot coverage shall be checked, and the spotted foreign objects shall be judged within the range of D=0.5)</d≤0.5mm,>		

Heavy

deficit

Component

Foreign Linear: objects 1. W≤0.05, L≤2mm, ignored; Scratch 2. 0.05 < W≤0.1mm, L≤2mm, N≤3; Air bubbles 3. W>0.1mm, L>2mm, not allowed. Outside the effective area Foreign Slight Foreign objects are not checked, and bubbles are not allowed to D>1mm; objects defect Non-inductive scratches of no more than 0.1×8mm are allowed. Scratches Air bubbles Slight Not allowed. Crack defect 1. Does not affect the appearance from the front; 2. Does not affect the relevant alignment; Slight 3. X≤1mm, Y≤1mm, N≤2. Notch defect Glass side Foreign 1. The foreign body on the side is not controlled; Slight objects 2. The paint pen marks on the side are not controlled; defect Dirty 3. Side oily note printing is not allowed. Cracks Heavy Not allowed. Goldfinger deficit crease Slight creases are not controlled; Heavy Crease The crease is whitish and has lines, which is not allowed. deficit Top wound, No damage to the line, D≤0.2mm; Heavy stab wound Damage to the line is not allowed. deficit **FPC** Slight scratches on the surface are not controlled; Heavy Scratch Damage to the line is not allowed. deficit W≤0.05mm, no control; Goldfinger Heavy W>0.05mm, not allowed; scratch deficit Test probe tip marks are not controlled.

Under-soldering, over-soldering and false soldering are not allowed.

10 Precautions for Use of LCD Modules

- 10.1 Handling Precautions
- 10.1.1 The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.
- 10.1.2 If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.
- 10.1.3 Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.
- 10.1.4 The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.
- 10.1.5 If the display surface is contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, Can only use LCD dedicated cleaner, the following organic solvent can not be used:
 - Isopropyl alcohol
 - Ethyl alcohol
 - Ketone
 - Aromatic solvents
 - 10.1.6 Do not attempt to disassemble the LCD Module.
 - 10.1.7 If the logic circuit power is off, do not apply the input signals.
 - 10.1.8 To prevent destruction of the elements by static electricity, be careful to maintain an
 - 10.1.9 optimum work environment.
 - 10.1.9.1 Be sure to ground the body when handling the LCD Modules.
 - 10.1.9.2 Tools required for assembly, such as soldering irons, must be properly ground.
- 10.1.9.3 To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.
- 10.1.9.4 The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.
- 10.2 Storage precautions
- 10.2.1 When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.
- 10.2.2 The LCD modules should be stored under the storage temperature range. If the LCD modules will be stored for a long time, the recommend condition is:
- Temperature: 0°C ~ 40°C Relatively humidity: ≤80%.
- 10.2.3 The LCD modules should be stored in the room without acid, alkali and harmful gas. 10.3 Transportation Precautions
- 10.3.1 The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.

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11 LCD Introduction

11.1 Process capacity

DWIN adopts original class A glass and the entire production is in the park from cleaning, cutting, bonding, and laminating of large glass to backlight assembly, quality inspection, and aging.

There are 12,000 square meters of clean workshop, with a monthly production capacity of about 2.5 million pieces. Each piece of LCD produced in the factory is for 30 days of aging.





11.2 ODM service

Based on LCD products of 1.5~21.5 inches, DWIN provides the following customization services.

1. LCD HDMI interface customization.



2. Special screen customization such as high brightness, ultra-wide temperature and strong electromagnetic protection.







High luminance (up to 1200nit)

Ultra-wide temperature (-40~85°C)

Strong electromagnetic protection

3. Lamination customization service of LCD + TP.





LCM+CTP

4. Customization service of DWIN self-developed T5L ASIC+ LCD + TP.



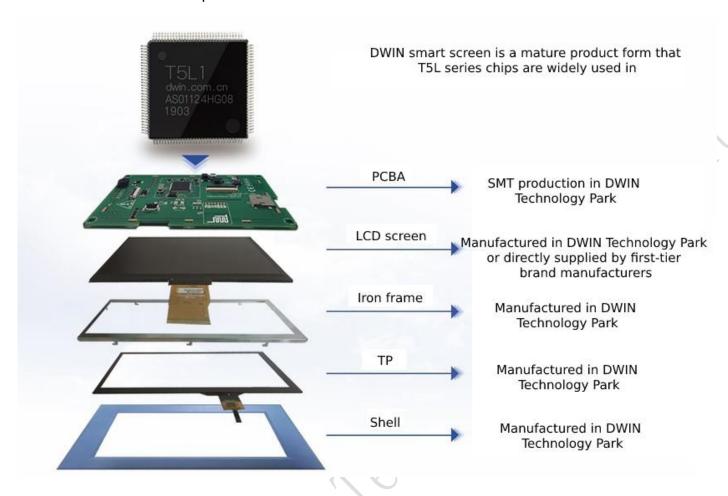








5. Smart screen finished product customization.



Please contact our sales staff for other customization needs.

Record of Revision

Rev	Date	Description	Editor
00	2019-03-13	First Release	Xiao Meng
01	2019-10-26	Update Thickness	Gong Guiying
02	2020-01-03	Add Timing Characteristics	Gong Guiying
03	2020-04-16	Update FPC Length and Thickness	Gong Guiying
04	2021-09-16	Update Electrical Characteristics	Ouyang Kaixing
05	2022-12-21	Add Product Picture	Chen Xian
06	2023-02-22	Update Packing Capacity	Chen Xian

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